



Step 1:

First question: What are you making? Low shoe, ankle-height or leg lasts?

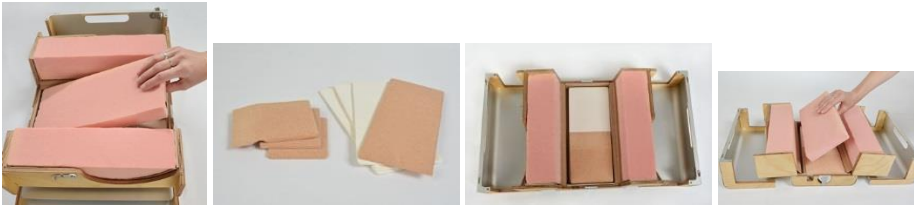
Step 2:

Open up the moulding box by unfolding the exterior side panels (picture 1) (panels can also be fully removed from the box to provide more working space). Then open the interior panels (picture 2), set the adjustable pressure function to 8 degrees (picture 3) and insert a refill cartridge (pictures 4 and 5).



Step 3:

Remove the impression foam from the central section (picture 1). Insert the functional wedges and height adjustment plates to the desired foot position (picture 2 and 3) and then replace the impression foam (picture 4).



Step 4:

If the patient is seated, manually place the foot (with or without socks or tights, depending on volume requirements) onto the central imprint foam (picture 1). Press the heel and forefoot evenly into the foam until there is resistance (picture 2). Depending on how severe the abnormal foot position is, the heel, and the inner and outer balls of the feet should normally touch the bottom of the case. Push the toes down as desired. Tip: Leave toes that protrude slightly from the foam – this creates greater toe measurements (picture 3). Additional spacers can be placed on the instep for very soft or fleshy feet.





Step 5:

Then move the lower leg into the desired position.



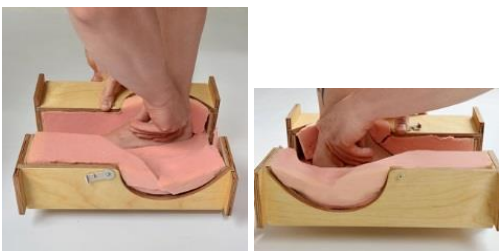
Step 6:

Now bring up both the side panels and push them closed with the necessary force until both sides of the device touch together.



Step 7:

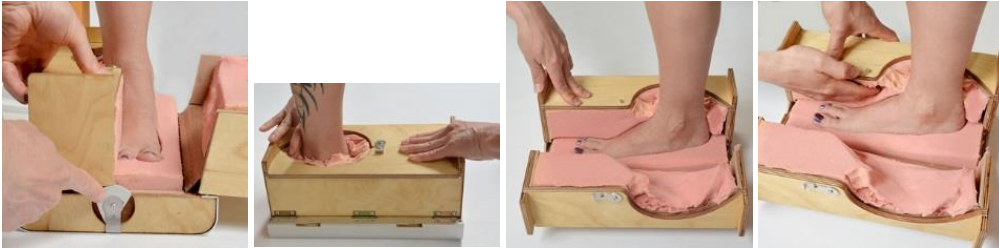
Then open one side panel and push the closed side onto the foot once more. At the same time, use your other hand to press against the ankle and hold the foot in place (picture 1). Repeat this process with the second side panel (picture 2). Tip: the patient should use their hands to hold their leg at the knee joint.





Step 8:

Set the adjustable pressure function to “zero” (picture 1). Completely close both sides once again, both individually and together, and check the impression. Tip: small gaps between the foot and impression foam can be closed afterwards using your fingers (pictures 2, 3 and 4).



Step 9:

Open both side panels and carefully remove the foot.



Step 10:

In the toe area, press the central foam section to the desired shape for the toe-cap addition.



Step 11:

Pressure marks created by the foot can now be worked out of the foam or deepened.





Step 12:

Cover the foam with separating film, so that the impression foam does not react with the casting compound to be poured into the Quickbox.



Step 13:

Now completely close up the side panels and fasten the clasp.

Tip: Seal the Quickbox with adhesive tape at the front and back.



Step 14:

Casting compound can now be poured into the Quickbox through the upper opening.



Step 15:

Wait approx. 1 minute after pouring. Then open the clasp and flap down the side panels to remove the raw last.





Step 16:

The casting compound is fully hardened after 24 hours and can then be worked on.